

## CLAIMS

What is claimed is:

- 1        1.    An integrated circuit package, comprising:  
2        a substrate;  
3        an integrated circuit mounted to said substrate;  
4        a first underfill material attached to said  
5        substrate and said integrated circuit; and,  
6        a second underfill material that is attached to  
7        said integrated circuit and said substrate.
- 1        2.    The package as recited in claim 1, wherein  
2        said second underfill material seals said first  
3        underfill material.
- 1        3.    The package a recited in claim 1, wherein said  
2        first underfill material has an adhesion strength that  
3        is greater than an adhesion strength of said second  
4        underfill material.
- 1        4.    The package as recited in claim 1, wherein  
2        said first underfill material is an epoxy.

1        5. The package as recited in claim 4, wherein  
2 said second underfill material is an anhydride epoxy.

1        6. The package as recited in claim 1, further  
2 comprising a solder bump that is attached to said  
3 integrated circuit and said substrate.

1        7. A process for underfilling an integrated  
2 circuit that is mounted to a substrate, comprising:  
3        dispensing a first underfill material which  
4 becomes attached to the integrated circuit and the  
5 substrate; and,  
6        dispensing a second underfill material which  
7 become attached to the integrated circuit and the  
8 substrate.

1        8. The process as recited in claim 7, wherein the  
2 first underfill material flows between the integrated  
3 circuit and the substrate.

1        9. A process as recited in claim 8, wherein the  
2 substrate moves within an oven while the first  
3 underfill material flows between the integrated circuit  
4 and the substrate.

1        10. The process as recited in claim 7, wherein the  
2 second underfill material is dispensed in a pattern  
3 which surrounds the first underfill material.

1        11. The process as recited in claim 7, further  
2 comprising the step of heating the substrate before the  
3 first underfill material is dispensed.

1        12. The process as recited in claim 11, further  
2 comprising the step of heating the first underfill  
3 material to a partial gel state.

1        13. The process as recited in claim 12, wherein  
2 the substrate is heated to a temperature that is  
3 greater than a temperature of said partially gelled  
4 first underfill material.

1        14. The process as recited in claim 7, further  
2 comprising the step of mounting the integrated circuit  
3 to the substrate with a solder bump before the first  
4 underfill material is dispensed.

1        15. A process for mounting and underfilling an  
2 integrated circuit to a substrate, comprising:

3       baking the substrate;  
4       mounting an integrated circuit to the substrate;  
5       dispensing a first underfill material onto the  
6       substrate, wherein the first underfill material flows  
7       between the integrated circuit and the substrate while  
8       the substrate moves through an oven; and,  
9       dispensing a second underfill material around the  
10      first underfill material.

1       16. The process as recited in claim 15, further  
2       comprising the step of mounting the integrated circuit  
3       to the substrate with a solder bump before the first  
4       underfill material is dispensed.